

INSTALLATION INSTRUCTIONS

94125LB Cadillac Axle Stabilizer

***NOTE: SOME MACHINING IS REQUIRED IN ORDER TO USE THIS ITEM.**

1. Remove the axle.
2. You will have to remove the boot on the axle and remove the inner CV joint from the axle.
3. The inner CV joint must be machined down to between 1.571 - 1.574 inch in diameter. The machining must be concentric TIR of 0.005 inch with the axle and have a surface finish of at least Ra 32 or better.
4. Reassemble the axle; remember to check the boot it may have to be replaced.
5. Remove the seal.
6. Clean the area where the seal was removed.
7. Place Blue Lock-Tite on the knurl and Blue Silicone on the corner that will be against the case of the axle stabilizer.
8. Install the stabilizer until it bottoms against the case. You will know because the silicone will flatten against the case.
9. Reinstall the axle.